



Fusion 1LV

Welding machine

Data interface and diagnostics 01

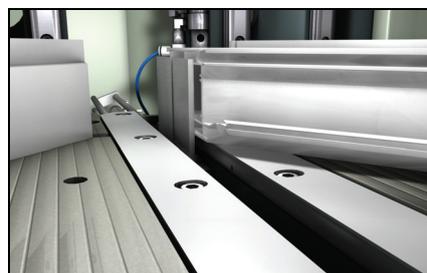
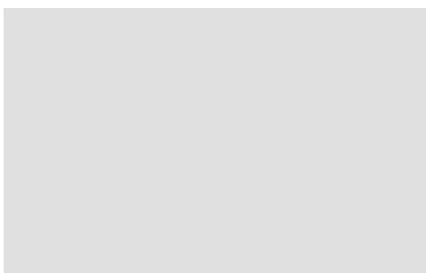
Heated and adjustable welding bead restrictors 02



Automatic single head welding machine for right angle corners and also corners in the range 30° to 180° with descending heating plate. FUSION 1 LV is provided with heated welding bead restrictors adjustable in the configuration phase, in a range from 0.2 to 2 mm; it also has vertical vices running on linear slideways. Depth of fusion can be set at 2.5 or 3 mm while the support arms feature adjustable height. FUSION 1 LV can be equipped with counterblocks (optional) and can handle all types of standard profile (included acrylic and coated) as well as large profiles (solid profiles). The machine, provided with a quick change system, allows easy cleaning of the teflon film. The work cycle is controlled by a PLC while the heating plate has a digital temperature controller (settable in both °C and °F); the heating and welding time can be set via the LCD display.

Setting of depth of fusion 03

Device for welding 4th corner 04



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01

Data interface and diagnostics

A LCD monitor shows the data thus allowing presetting the heating and welding times with display of the remaining time while the cycle is being performed. Errors due to malfunctions or abnormal conditions during the work cycle can also be displayed on the monitor.

The preset softening temperature is compared with the actual softening temperature in order to ensure improved hold of the weld and to indicate any differences.

02

Heated and adjustable welding bead restrictors

The welding bead size is controlled by heated restrictors (optional) provided with mechanical adjustment. Such devices allow varying the welding bead thickness within a range between 0.2 and 2 mm. The temperature is controlled by a digital temperature controller and can reach 50°C.

03

Setting of depth of fusion

The depth of fusion can be set mechanically at 2.5 or 3 mm during the configuration phase so that the welding characteristics can be adapted to the customer's own standards and various types of profile.

04

Device for welding 4th corner

Positioning of small frames for welding the 4th corner could cause difficulties for the operator as well as abnormal stress on the frame. Fusion 1LV is provided with a device for limiting the stroke of the intermediate stop. It also makes use of the accurate movement of the vices thus making it easier to handle the profile.

MACHINE CHARACTERISTICS

Plate size (length x width x thickness) (mm)	340 x 300 x 13
Welding angle adjustment range (°)	30° ÷ 180°
Max. profile width - 90° welding (mm)	140
Max. profile width - 180° welding (mm)	230
Max. profile height (standard / without spacer) (mm)	160 / 210
Min. profile height (mm)	40
Automatic distancing at end of the welding	•
Welding bead (presettable during the configuration phase) (mm)	0,2 ÷ 2
Heated welding bead restrictors	•
Welding temperature control (°C)	0 ÷ 260
Welding bead temperature control (°C)	0 ÷ 50
Welding time setting	•
Cooling time setting	•
Overall dim. (width x depth x height) (mm)	1.000 x 1.260 x 2.100
Installed power (kW)	3
Weight (kg)	330